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Manual SLC 500 and MicroLogix 1000 Instruction Set (Cat. Nos. 1747-L511, 1747-L514, 1747-L524, 1747-L531, 1747-L532, 1747-L541, 1747-L542, 1747-L543, 1747-L551, 1747-L552, 1747-L553, and Bulletin 1761 Controllers) Allen-Bradley

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MicroLogix 1000 User Programmer (HHP) Manual
Refer to the MicroLogix 1200 and MicroLogix 1500 Instruction Set Reference Manual for more information. Page 82 If a memory module is installed while the MicroLogix 1500 is executing, the memory module will not be recognized until either a power cycle occurs, or until the controller is placed in a non-executing mode (program mode or fault condition).

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Then an equivalent indirect addressing example is shown. Indexed addressing is supported by SLC 500 and MicroLogix 1000 programmable controllers. The MicroLogix 1100, 1200, 1400, and 1500 do not support indexed addressing.

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Note: All other pins not shown in the above diagram have no connection. Configuring the MicroLogix 1000 Serial Port using RSLogix 500. You can use RSLogix 500 to configure the MicroLogix 1000 Serial Port.. Open a project in RSLogix 500 and in the Project window select Channel Configuration:; Double click the Channel Configuration branch to open the DF1/485 Configuration window:

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